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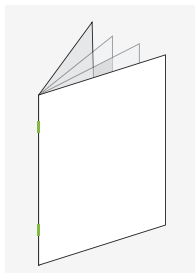
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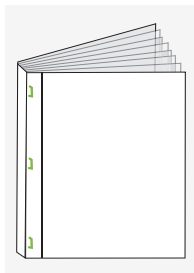
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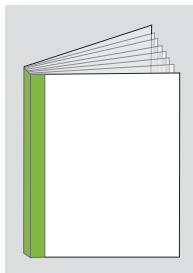
SADDLE STITCHING

Sheets of paper (signatures) are nested and stapled together through the center fold with wire staples



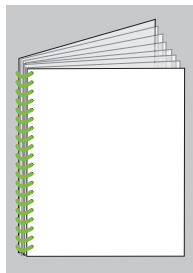
SIDE STITCHING

Individual sheets are stacked, then wire stapled or sewn together down the side - from the front to the back.



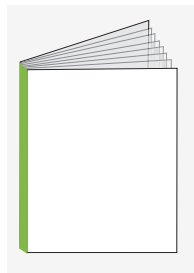
TAPE BOUND

Sheets are bound together with an external strip of tape. To add additional strength, side stitching is often applied.



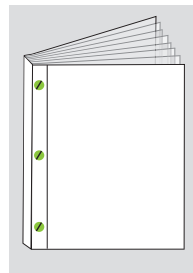
SPIRAL BINDING

Individual sheets are fastened together by a continuous spiral of wire or plastic that coils through a series of holes punched along one side of the printed piece.



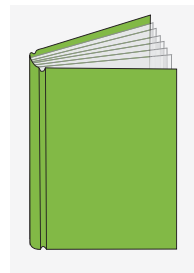
PERFECT (PUR) BOUND

With the help of a flexible adhesive, folded pages (signatures) are glued together at the spine and a paper cover is wrapped around the whole piece.



SCREW BOUND

Holes are drilled into the pages and cover of a booklet which are then held together by aluminum screw posts.



CASE BOUND

Case bound books are typically sewn or perfect (PUR) bound first, then encased with a separately made hard cover. Cover can be laminated paper, cloth or faux leather. Foil debossing on cover available.

